



Innovation Partnership Zones (IPZ)

BELLINGHAM

Bellingham Innovation Zone

The focus of the zone is on the marine industry: low-wake, fast ferry vessel prototypes, hydroscience and engineering and design, wake wash energy studies, advanced composite and aluminum alloy techniques, machine technology for high-precision manufacture, thermo-photovoltaic systems, clean fuel catalysts.

Contact Dodd Snodgrass at 360-676-2500
www.bellinghamwaterfrontdistrict.com/WATERFRONT.php

BOTHELL

Bothell Biomedical Manufacturing Corridor

The Bothell IPZ established a UW Biotechnology and Biomedical Technology Institute, principally to support medical device/ultra sound manufacturing (nuclear medicine imaging, high-definition cardiology systems, tissue harmonic imaging, 3D and panoramic imaging).

Contact Terrie Battuello at 425-489-3387
www.ci.bothell.wa.us

EVERETT

The Aerospace Convergence Zone

Washington's aerospace industry is highly research dependent and is global in scope. The Aerospace Convergence Zone in Snohomish County has a focus on aircraft production and aero-tourism; research in new materials and processes for aircraft production.

Contact Mary Jane Brell Vujovic at 425-921-3405
www.wdcsc.org

GRAYS HARBOR

Grays Harbor Sustainable Industries

The focus of the zone is on research and development of bioenergy, bio-based product manufacturing, particularly high-value byproducts from bio-based energy production, and synergy between biodiesel and petroleum-free bio-based composites and polymers.

Contact Mary Nelson at 360-533-9504
www.co.grays-harbor.wa.us

PORT ANGELES

Sequim, North Olympic Innovation Partnership Zone

The North Olympic IPZ in Clallam County supports the idea-to-market commercialization process in the marine biotechnology sector. Research is focused around: marine biotechnology, coastal assessment and restoration, forecasting stressors on marine and estuarine systems, and coastal security.

Contact Linda Rotmark at 360-457-7793
<http://clallam.org/industry-clusters/index.html>

PULLMAN

Pullman Innovation Partnership Zone

The Pullman IPZ has formed a Green IT Alliance (GITA) which is the centerpiece of the IPZ. GITA's mission is to create a national center of excellence for energy efficient IT and data center technologies. The primary emphasis/technical research areas are: clean IT and datacenter technologies, energy efficient technologies, computer hardware, software and network architectures, power and cooling infrastructure, and integration into building and landscape architectures (power, cooling, landscape, alternative energy, building controls, etc.).

Contact Joe Poire at 509-397-3791
www.gitalliance.org



Department of Commerce

Innovation is in our nature.

RICHLAND

Tri-Cities Research District

The focus of the IPZ is sustainable development, with focus on integrated electrical - thermal production, solar dish generating systems, commercial-scale fuel cells. Also, ancillary research bioenergy, bio-based product manufacturing, particularly high-value byproducts from bio-based energy production, and biorefinery for bioproducts processing.

Contact Diahann Howard at 509-375-3060

www.tricitieresearchdistrict.org

VANCOUVER

Discovery Corridor Innovation Zone; Steinmueller Innovation Park

Steinmueller Innovation Park is a research park that conducts research in the fields of: semiconductor and micro-device design, IC manufacturing and processing, display technology and multimedia, thermodynamics, robotics, computer software, optical transmission, high-power diode laser structures, and innovative microelectronics.

Contact Bart Phillips at 360-567-1060

www.credc.org

SEATTLE

South Lake Union Life Science Innovation Partnership Zone

The South Lake Union zone provides a geographically concentrated life sciences focus on bioscience, biotechnology and pharmaceuticals, cardiovascular and regenerative biology, cancer research, and infectious disease research.

Contact Brian Surratt at 206-684-8591

www.seattle.gov

WALLA WALLA

Walla Walla Valley Innovation Partnership Zone

The Walla Walla Innovation Partnership Zone's focus is on a long-term initiative to acculturate innovation as a principal economic driver beginning at the intersection of two key assets – water & wine. The zone is creating an environment for the establishment and growth of research, commercialization and training (microbiology services, innovation in irrigation, workforce training in the production of wine and water/natural resource innovations).

Contact Duane Cole at 509-527-4522

www.ci.walla-walla.wa.us

SPOKANE

Spokane University District Innovation Partnership Zone

Spokane's University District IPZ is the regional epicenter for health sciences research, development and commercialization using state-of-the-art high performance computing in an energy smart environment. The focus of the University District is on healthcare, education, and research and innovation-driven business development (biomedical research, computational biology, bioinformatics, systems biology, epigenetics, genomics, genomic hybridization, chromosomal biology, drug discovery, proteomics, assay miniaturization).

Contact Robin Toth at 509-742-9388

www.greaterspokane.org

For more information about this program, please contact:

Mary Trimarco

Business Development Manager
Department of Commerce
(206) 256-6146

Mary.trimarco@commerce.wa.gov



Would your company benefit from:

- Co-location with similar research-based companies?
- Active partnership with a research institution that shares your research focus?
- Collaboration with start-ups, entrepreneurs and researchers to commercialize your processes and products?
- Partnership with workforce training agencies that can teach and up-skill the specialized workforce that you will need tomorrow?

Visit an Innovation Partnership Zone and inquire about siting and research opportunities:

www.commerce.wa.gov/site/1099/default.aspx